

International Journal of Current Research and Academic Review

ISSN: 2347-3215 Volume 2 Number 9 (September-2014) pp. 270-280 www.ijcrar.com



Adsorptive removal of methylene blue using the natural adsorbent-Vitex negundo Stem

K.Kavitha^{1*} and M.M.Senthamilselvi²

¹Department of Chemistry, S.T.E.T Women's College, Mannargudi, TamilNadu, India ²PG and Research Department of Chemistry, Periyar E.V.R College (Autonomous), Tiruchirappalli, TamilNadu, India

*Corresponding author

KEYWORDS

Acid Activated Vitex Negundo Stem (AAVNS); Methylene blue; Adsorption isotherm; Kinetics; Equilibrium models.

ABSTRACT

The mechanism of Methylene Blue adsorption on acid activated carbon Vitex Negundo Stem (AAVNS) has been studied through batch experiments. Generally, dyes are organic compounds used as coloring products in chemical, textile, paper, printing, leather, plastics and various food industries. The need for the treatment of dye contaminated waste water passed out from the industry. In this study, Vitex Negundo Stem was studied for its potential use as an adsorbent for removal of a cationic dye methylene blue. The effects of various experimental parameters, such as initial dye concentration, contact time, adsorbent dose and effect of temperature were evaluated. The results showed that the dye removal increased with increase in the initial concentration of the dye. The experimental data were fitted into the pseudo-second order kinetic model. The equilibrium of adsorption was modeled by using the Langmuir and Freundlich isotherm. The results show that AAVNS could be employed effective and low cost material for removal of dyes and colour from aqueous solution.

Introduction

The effluents from textile, leather, food processing, dyeing, cosmetics, paper, and dye manufacturing industries are important sources of dye pollution. Many dyes and their break down products may be toxic for living organisms (Kannan and Sundaram, 2001). Therefore, decolourizations of dyes are important aspects of wastewater treatment before discharge. It is difficult to remove the dyes from the effluent, because dyes are not easily degradable and are

generally not removed from wastewater by conventional wastewater systems (Isik and Sponza, 2005).

Generally biological aerobic wastewater systems are not successful for decolourization of majority of dyes (Kannan and Sundaram, 2001). Therefore, color removal was extensively studied with physico-chemical methods as coagulation, ultra-filtration, electro-chemical adsorption

photo-oxidation(Bhattacharyya Sharma, 2005). Among these methods, adsorption is a widely used for dye removal from wastewaters (Walker Weatherley, 1998). Granulated activated carbon (GAC) or powdered activated carbon (PAC) is commonly used for dye removal (Chern Jia-Ming et al., 2001, Namasivayam, 1996). However, they are expensive and the regeneration or disposal of the several problems. Thus, the use of several low cost adsorbents has been studied by many researches. Materials like waste orange peel (Namasivayam et al., 1998); banana bith (McKay, 1986); cotton waste, rice husk(Ramakrishna and Viraraghavan, 1997); betonite clay (Dogan, 2004); Neem leaf powder(Walker and Weatherley, 1998); powdered activated sludge(Bhattacharyya and Sharma, 2005); perlite(Waranusantigul 2003): bamboo dust, coconut groundnut shell, rice husk, and straw (Kannan and Sundaram, 2001); duck weed (Otero 2003) and sewage sludge(Mc-Kay, 1985) as a adsorbents for removal of various dyes from wastewaters.

The major use of Acid Activated Vitex Negundo Stem is in solution purification and for the removal of colour, odors and other unpleasant impurities from liquids, water supplies and vegetable and animal oils. In recent years it has been increasingly used for the prevention of environmental pollution and antipollution laws have increased the sales of low-cost activated carbons for control the of air and water pollution. Various techniques like precipitation, ion chemical oxidation exchange, adsorption have been used for the removal pollutant from wastewater. Methylene blue (MB) is selected as a model compound for evaluating the potential of AAVNS to remove dye from aqueous solution.

Experimental

Adsorption studies

Methylene blue (MB) was employed for the adsorbates in the adsorption experiments. Adsorption from the liquid phase was carried out to verify the nature porosity and the capacities of the samples. An aqueous solution with a concentration of 25-125 was prepared by mixing appropriate amount of MB with distilled water adsorption experiments conducted by placing 0.025 g of the AAVNS samples and 50 ml of the aqueous solution in a 250 ml of glass-stoppered flask. The flask was then put in a constanttemperature shaker bath with a shaker speed of 150 rpm. The isothermal adsorption experiments were performed at $30 \pm 2^{\circ}$ C.

Preparation of adsorbent materials

The Vitex Negundo Stem and leaves were collected from nearby the area of Thiruvarur district was Carbonized with concentrated Sulphuric acid and washed with water and activated around 400°C in a muffle furnace for 5 hrs then it was taken out, ground well to fine powder and stored in a vacuum desiccators.

Preparation of adsorbate

Methylene blue was chosen in this work because of its strong adsorption onto solids and it recognized usefulness in characterizing adsorptive material(Froix, 1975 and Barton, 1987). Methylene blue is employed to evaluate the adsorption characteristics of carbon. A known weight of 1000 mg of MB was dissolved in about one litre of distilled water to get the stock solution.

Adsorption dynamic experiments

Batch equilibrium method

The adsorption experiments were carried out in a batch process at 30, 40, 50 and 60° C. A known weight of AAVNS was added to 50 ml of the dye solutions with an initial concentration of 25 mg/L to 125 mg/L, which is prepared from 1000 mg/L of methylene blue stock solution. The contents were shaken thoroughly using a mechanical shaker with a speed of 150 rpm. The solution was then filtered at present time intervals and the residual dye concentration was measured.

Result and Discussion

Characteristics of the adsorbent

Acid Activated Vitex Negundo Stem is an effective adsorbent for the abatement of pollutant compounds (organic, inorganic, and biological) of concern in water and wastewater treatment. Most of the solid adsorbents possess micro porous fine structure, high adsorption capacity, high surface area and high degree of surface, which consists of pores of different sizes and shapes (Hassler, 1974). The wide usefulness of AAVNS is a result of their specific surface area, high chemical and mechanical stability. The chemical nature and pore structure usually determines the sorption activity.

Effect of contact time and initial dye concentration

The effect of contact time on the amount of dye adsorbed was investigated at 1000 mg/L concentration of the dye fig.1. It is observed that the percentage removal of dye increases rapidly with an increase in contact time initially, and thereafter, beyond a contact

time of about 50min, no noticeable change in the percentage removal is observed the percentage removals after 45 min were 85%. Therefore, the optimum contact time is considered to be 50 min. this is also the equilibrium time of the batch adsorption experiments, since beyond a contact time of 50 min, adsorption is not changed. The rapid removal of dye is observed at the beginning of the contact time due to the percentage of large number of binding sites available for adsorption. The experimental results of adsorptions at different concentrations (25 to 125mg/L) collected in table.1 observed that percent adsorption decreased with increase in initial dye concentration, but the actual amount of dye adsorbed per unit mass of AAVNS increased leads to increase in dye concentration. This means that adsorption is highly dependent on initial concentration of dye. At concentration, the ratio of the initial number of dye molecules to the available surface area is low. Subsequently, the fractional adsorption becomes independent of initial concentration. However, at high concentration the available sites adsorption become less and hence the percentage removal of dye is dependent upon initial concentration (Namasivayam, ., et al 1996, Namasivayam and Yamuna, 1995).

Effect of adsorbent dosage

The adsorption of the methylene blue dye on AAVNS was studied by varying the adsorbent dose (25–125 mg/50ml) for 50 mg/L of dye concentration. The percentage of adsorption increased with increases in the AAVNS concentration, which is attributed to increased carbon surface area and the availability of more adsorption sites(Al – Ghouti et al., 2003, Bhattacharyya, 2005).

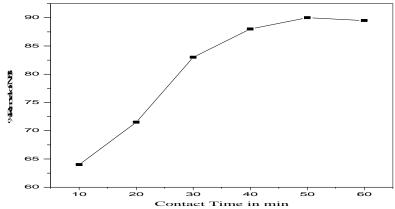
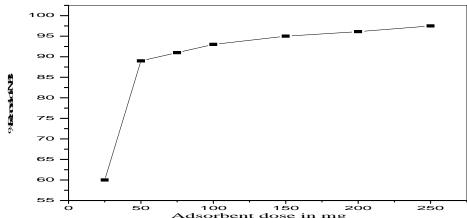


Fig:1- Effect of Contact Time on the Removal of MB Dye [MB]=50 mg/L;Temprature 30°C;Adsorbent dose=25mg/50ml



5 0 50 100 150 200 250

Adsorbent dose in mg

Fig;2- Effect of Adsorbent dose on the removal of MB Dye

[MB]=50mg/L;Contact Time 50min;Temprature 30°C

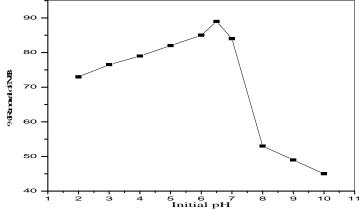


Fig:3- Effect of Initial pH on the removal of MB Dye [MB]=50 mg/L;Temprature 30°C;Adsorbent dose=25mg/50ml

Table.1 Equilibrium parameters for adsorption of MB dye onto AAVNS adsorbent

Ce (Mg/L)			Qe (Mg / g)				Removed (%)				
30° C	40° C	50° C	60° C	30° C	40° C	50° C	60° C	30° C	40° C	50° C	60° C
1.45	1.26	1.03	1.09	47.09	47.47	47.92	47.81	94.18	94.94	95.84	95.62
5.28	4.84	3.21	3.00	89.43	90.30	93.56	93.98	89.43	90.30	93.56	93.98
11.63	10.35	10.00	9.07	126.7	129.28	129.98	131.84	84.48	86.18	86.65	87.89
25.76	23.26	10.00	19.62	148.4	153.46	179.98	160.75	74.23	76.73	89.99	80.37
<i>1</i> 1 87	37.76	21.76	30.76	166.2	174.46	206.47	188 47	66 50	69.78	82 58	75.38
	1.45 5.28 11.63	30° C 40° C 1.45 1.26 5.28 4.84 11.63 10.35 25.76 23.26	30° C 40° C 50° C 1.45 1.26 1.03 5.28 4.84 3.21 11.63 10.35 10.00 25.76 23.26 10.00	30° C 40° C 50° C 60° C 1.45 1.26 1.03 1.09 5.28 4.84 3.21 3.00 11.63 10.35 10.00 9.07 25.76 23.26 10.00 19.62	30° C 40° C 50° C 60° C 30° C 1.45 1.26 1.03 1.09 47.09 5.28 4.84 3.21 3.00 89.43 11.63 10.35 10.00 9.07 126.7 25.76 23.26 10.00 19.62 148.4	30° C 40° C 50° C 60° C 30° C 40° C 1.45 1.26 1.03 1.09 47.09 47.47 5.28 4.84 3.21 3.00 89.43 90.30 11.63 10.35 10.00 9.07 126.7 129.28 25.76 23.26 10.00 19.62 148.4 153.46	30° C 40° C 50° C 60° C 30° C 40° C 50° C 1.45 1.26 1.03 1.09 47.09 47.47 47.92 5.28 4.84 3.21 3.00 89.43 90.30 93.56 11.63 10.35 10.00 9.07 126.7 129.28 129.98 25.76 23.26 10.00 19.62 148.4 153.46 179.98	30° C 40° C 50° C 60° C 30° C 40° C 50° C 60° C 1.45 1.26 1.03 1.09 47.09 47.47 47.92 47.81 5.28 4.84 3.21 3.00 89.43 90.30 93.56 93.98 11.63 10.35 10.00 9.07 126.7 129.28 129.98 131.84 25.76 23.26 10.00 19.62 148.4 153.46 179.98 160.75	30° C 40° C 50° C 60° C 30° C 40° C 50° C 60° C 30° C 1.45 1.26 1.03 1.09 47.09 47.47 47.92 47.81 94.18 5.28 4.84 3.21 3.00 89.43 90.30 93.56 93.98 89.43 11.63 10.35 10.00 9.07 126.7 129.28 129.98 131.84 84.48 25.76 23.26 10.00 19.62 148.4 153.46 179.98 160.75 74.23	30° C 40° C 50° C 60° C 30° C 40° C 50° C 60° C 30° C 40° C 1.45 1.26 1.03 1.09 47.09 47.47 47.92 47.81 94.18 94.94 5.28 4.84 3.21 3.00 89.43 90.30 93.56 93.98 89.43 90.30 11.63 10.35 10.00 9.07 126.7 129.28 129.98 131.84 84.48 86.18 25.76 23.26 10.00 19.62 148.4 153.46 179.98 160.75 74.23 76.73	30° C 40° C 50° C 60° C 30° C 40° C 50° C 60° C 30° C 40° C 50° C 1.45 1.26 1.03 1.09 47.09 47.47 47.92 47.81 94.18 94.94 95.84 5.28 4.84 3.21 3.00 89.43 90.30 93.56 93.98 89.43 90.30 93.56 11.63 10.35 10.00 9.07 126.7 129.28 129.98 131.84 84.48 86.18 86.65 25.76 23.26 10.00 19.62 148.4 153.46 179.98 160.75 74.23 76.73 89.99

Table.2 Langmuir and Freundlich isotherm parameter for adsorption of MB onto AAVNS

TEMP.	LANGU PARAM	-	FRUENDLICH PARAMETERS			
	$\mathbf{Q}_{\mathbf{m}}$	b	$\mathbf{K_f}$	n		
30°	183.88	0.19	5.20	2.66		
40°	193.91	0.20	5.31	2.60		
50°	249.85	0.18	5.45	2.08		
60°	207.88	0.23	5.58	2.56		

Table.3 Dimensionless Seperation Factor (R₁) for Adsorption of MB onto AAVNS

(C _i)	TEMPERATURE °C								
	30°C	40°C	50°C	60°C					
25	0.17	0.16	0.17	0.14					
50	0.09	0.09	0.09	0.07					
75	0.06	0.06	0.06	0.05					
100	0.04	0.04	0.05	0.04					
125	0.03	0.03	0.04	0.03					

Table.4 Thermodynamic parameter for the adsorption of MB onto AAVNS

C ₀		Δ	ATTO	ΔS°		
	30° C	40° C	$\Delta \mathbf{H}^{\circ}$			
25	-7015.00	-7630.64	-8429.44	-8540.5	9.38	54.37
50	-5380.48	-5808.03	-7188.37	-7608.42	19.13	80.61
75	-4269.3	-4764.78	-5024.06	-5489.47	7.59	39.24
100	-2665.32	-3105.22	-5898.05	-3903.43	17.73	68.00
125	-1727.31	-2178.32	-4180.44	-3099.26	17.24	63.02

Table.5 The kinetic parameters for the adsorption of MB onto AAVNS

C ₀	Temp °C	PSEUDO SECOND ORDER				ELOVICH MODEL			INTRAPARTICLE DIFFUSION		
		\mathbf{q}_{e}	\mathbf{k}_2	γ	h	α	β	γ	\mathbf{K}_{id}	γ	C
25	30	51.96	29×10 ⁻³	0.996	7.91	64.98	0.13	0.9921	1.65	0.9912	0.18
	40	50.27	46×10 ⁻³	0.993	11.83	1656.7	0.21	0.9924	1.78	0.9914	0.10
	50	50.93	44×10 ⁻³	0.991	11.53	1383.8	0.20	0.9930	1.78	0.9915	0.10
	60	50.43	46×10 ⁻³	0.9960	11.86	4751.2	0.23	0.9915	1.80	0.9917	0.09
	30	97.30	17×10 ⁻³	0.994	16.85	260.38	0.07	0.9940	1.67	0.9918	0.15
50	40	97.13	23×10 ⁻³	0.9955	22.21	1107.8	0.09	0.9923	1.73	0.9919	0.12
30	50	100.16	20×10 ⁻³	0.9952	20.47	1697.7	0.09	0.9928	1.75	0.9921	0.11
	60	99.30	22×10 ⁻³	0.9953	22.30	3591.8	0.10	0.9927	1.77	0.9923	0.10
	30	135.80	14×10 ⁻³	0.9942	25.96	1134.4	0.06	0.9926	1.69	0.9925	0.12
75	40	139.10	13×10 ⁻³	0.9961	25.49	831.93	0.06	0.9933	1.68	0.9928	0.13
7.5	50	138.33	15×10 ⁻³	0.9956	28.84	2021.4	0.07	0.9935	1.72	0.9938	0.11
	60	140.62	14×10 ⁻³	0.9974	28.64	1588.2	0.06	0.9936	1.71	0.9945	0.12
	30	160.07	11×10 ⁻³	0.9941	29.07	874.81	0.05	0.9939	1.62	0.9961	0.13
100	40	166.49	10×10 ⁻³	0.9944	29.11	683.98	0.05	0.9940	1.62	0.9967	0.14
100	50	168.18	11×10 ⁻³	0.9922	31.21	951.56	0.05	0.9941	1.64	0.9969	0.13
	60	172.95	10×10^{-3}	0.9932	31.38	1046.2	0.05	0.9943	1.65	0.9968	0.13
	30	175.27	12×10 ⁻³	0.9973	39.39	5003.1	0.06	0.9937	1.62	0.9977	0.10
	40	188.12	9×10 ⁻⁴	0.9935	33.28	914.40	0.04	0.9928	1.58	0.9975	0.13
125	50	194.22	9×10 ⁻⁴	0.9936	33.94	867.17	0.04	0.9920	1.59	0.9974	0.14
	60	203.84	8×10 ⁻⁴	0.9939	34.47	922.38	0.04	0.9919	1.62	0.9978	0.14

Hence, all studies were carried out with 0.025g of adsorbent /50 ml of the varying adsorbate solutions.50, 100, 150, 200 and 250. The Results obtained from this study are shown in figure 2. The amount of MB adsorbed per gram reduced with increase in the dosage of AAVNS. This reveals that the direct and equilibrium capacities of MB are functions of the activated AAVNS dosage.

Effect of solution pH

The solution pH is one of the most important factors that control the adsorption of dye on the sorbent material. The adsorption capacity can be attributed to the chemical form of dye in the solution at specific pH. In addition, due to different functional groups on the adsorbent surface, which become active sites for the dye binding at a specific pH the effect of adsorption can vary

substantially. Therefore, an increase in pH may cause an increase or decrease in the adsorption, resulting different optimum pH values dependent on the type of adsorbent. To examine the effect of pH on the % removal of MB dye, the solution pH were varied from 2.0 to 10.0 by adding acid and base to the stock solution This increases may be due to the presence of negative charge on the surface of the adsorbent AAVNS that may be responds for the dye binding. However, as the pH is lowered, the hydrogen ions compete with dye for the adsorption sites in the adsorbent AAVNS, the overall surface charge on the particles become positive and hinds the binding of positively charged dye. On other hand, decrease in the adsorption under pH >6.3 may be due to occupation of the adsorption sites by OH ions which retard the approach of such dye further toward the adsorbent AAVNS surface. From the experimental results, the optimum pH range for the adsorption of the MB dye is 2.0 to 6.3 shown in Figure.3.

Adsorption isotherms Langmuir isotherm

The theoretical Langmuir isotherm is used for adsorption of a solute from a liquid solution as monolayer adsorption on a surface containing a finite number of identical sites. Therefore, the Langmuir isotherm model was chosen for estimation of the maximum adsorption capacity complete corresponding to monolayer coverage on the adsorbent surface. The Langmuir non-linear equation is commonly expressed as follows:

$$C_{eq}/Q_{eq} = 1/Q_mb + Ceq/Q_m....(1)$$

Where C_{eq} is the equilibrium concentration of adsorbate in the solution (mg/L), Qeq is the amount adsorbed at equilibrium (mg/g), Q_m and b are Langmuir constants related to efficiency adsorption and energy of adsorption, respectively. The linear plots of Ceq/ Q_{eq} vs. C_{eq} suggest the applicability of the Langmuir isotherms. The values of Q_m and b were calculated from slope and intercepts of the plots are given in Table 2. From the results, it is obvious that the value of adsorption efficiency Q_m and adsorption energy b of the AAVNS increases on increasing the temperature. The values can conclude that the maximum adsorption corresponds to a saturated monolayer of adsorbate molecules on adsorbent surface with endothermic nature of adsorption (Krishna and Bhattacharyya 2002, Arivoli et al., 2007). To confirm the favorability of the adsorption process, the separation factor (R_I) was determined and given in Table 3. The values were established to be between 0 and 1 and confirm that the ongoing

adsorption process is favorable(Arivoli, et al 2007).

The Freundlich isotherm

The Freundlich isotherm model is the earliest known equation describing the adsorption process. It is an empirical equation and can be used for non-ideal sorption that involves heterogeneous adsorption. The Freundlich equation was employed for the adsorption of methylene blue dye on the adsorbent. The Freundlich isotherm was represented by the following equation.

$$\log Q_e = \log K_f + 1/n \log C_e \dots (2)$$

Where Q_e is the amount of methylene blue dye adsorbed (mg/g), C_e is the equilibrium concentration of dye in solution (mg/L), and K_f and n are constants incorporating the factors affecting the adsorption capacity and intensity of adsorption, respectively. Linear plots of $\log Q_e$ versus $\log C_e$ shows that the adsorption of methylene blue obeys the linear plots of log Q_e versus log C_e shows that the adsorption of methylene blue dye obeys the Freundlich adsorption isotherm. The values of K_f and n are given in Table 2 shows that the increase of negative charges on the adsorbent surface makes electrostatic force like Vanderwaal's between AAVNS surface and dye ion. The molecular weight and size either limit or increase the possibility of the adsorption of the dye onto adsorbent. However, the values clearly show the dominance in adsorption capacity. The intensity of adsorption is an indication of the bond energies between dye and adsorbent, and the possibility of slight chemisorptions rather than physisorption(Freundlich, 1906). However, the multilayer adsorption of methylene blue through the percolation process may be possible. The values of n are less than one, indicating the physisorption is much more favorable(Arivoli, 2006).

Effect of temperature

To study the effect of temperature on the adsorption of dye adsorption by AAVNS, experiments were performed the temperatures of 30, 40, 50, 60°C. As it was observed that, the equilibrium adsorption capacity of MB onto AAVNS was found to with increasing increase temperature, equilibrium especially in higher concentration, or lower adsorbent dose because of high driving force of adsorption. This fact indicates that the mobility of dye molecules increased with the temperature. The adsorbent shows the endothermic nature of adsorption. The adsorption capacity of the AAVNS increased with increase of the temperature in the system from 30° to 60°C. Thermodynamic parameters such as change in free energy (ΔG°) (kJ/mol), enthalpy (ΔH°) (kJ/mol) and entropy (ΔS°) (J/K/mol) were determined using the following equations.

$$K_0 = C_{solid}/_{Cliquid...}$$
 (3)

$$\Delta G^{\circ} = -RT \ ln K_{O....(4)}$$

$$log K_0 = \Delta S^{\circ} / (2.303R) - \Delta H^{\circ} / (2.303RT).....(5)$$

Where K_o is the equilibrium constant, C_{solid} is the solid phase concentration at equilibrium (mg/L), C_{liquid} is the liquid phase concentration at equilibrium (mg/L), T is the temperature in Kelvin, and R is the gas constant. The ΔH° and ΔS° values obtained from the slope and intercept of Van't Hoff plots are given in Table 4.

The values of ΔH° is the range of 1 to 93 kJ/mol, indicate the physisorption. The results show that physisorption is much

feasible for the adsorption of methylene blue. The positive values of ΔH° show the endothermic nature of adsorption which possibility governs the of physical adsorption (Arivoli, 2007). Because in the case of physical adsorption, while increasing the temperature of the system, the extent of dye adsorption increases, there is no possibility of chemisorption. The negative values of ΔG° (Table 4) show that the highly favorable adsorption is and spontaneous. The positive values of ΔS° (Table 4) show the increased disorder and randomness at the solid solution interface of methylene blue with AAVNS adsorbent. The enhancement of adsorption capacity of the activated AAVNS at higher temperatures was ascribed to the enlargement of pore size and activation of the adsorbent surface (Renmin Gong, 2005).

Adsorption kinetics

The study of adsorption dynamics describes the solute up take rate and evidently this rate controls the residence time of adsorbate uptake at the solid-solution interface .The kinetics of MB dye adsorption on the AAVNS were analyzed using pseudo second-order, Elovich and intra-particle diffusion kinetic models. The conformity between experimental data and the model predicted values was expressed by the correlation co- efficient (γ) and the values are close or equal to 1. A relatively high correlation coefficient (y) value indicates that the pseudo second-order model successfully describes the kinetics of MB dye adsorption.

The pseudo second- order equation

The pseudo second-order adsorption kinetic rate equation is expressed as

$$dq_t/d_t = k_2(q_e-q_t)^2$$
(6)

Where: k_2 is the rate constant of pseudo second- order adsorption (g mg/min). For the boundary conditions t=0 to t=t and t=0 to t=t and t=0 to t=t the integrated form of Eq. (6) becomes:

$$1/(q_e - q_t) = 1/q_e + K_2t \dots (7)$$

This is the integrated rate law for a pseudo second-order reaction. Equation (7) can be rearranged to obtain Eq.(8), which has a linear form:

$$t/q_t = (1/k_2q_e^2) + ((1/q_e)t \dots (8)$$

If the initial adsorption rate (h)(mg g⁻¹min⁻¹) is:

$$t / q_t = 1 / h + 1 / q_e t \dots (10)$$

The plot of (t/q_t) and t of Eq. (10) should give a linear relationship from which q_e and k₂ can be determined from the slope and intercept of the plot, respectively. The pseudo-second order rate constants K2, the calculated h values, and the correlation coefficients (y) are summarized in Table 5.At all studied initial MB dve concentrations, the straight lines with extremely high correlation co-efficient (>0.99) were obtained.

From table.5, the values of the rate constant k decrease with in increasing initial MB dye concentration for AAVNS powder. This is shows that the sorption of MB dye on AAVNS follows pseudo second order kinetic model.

The Elovich equation

The Elovich model equation is generally expressed as

$$dq_t/d_t = \alpha \exp(-\beta q_t)$$
(11)

Where; α is the initial adsorption rate (mg g⁻¹ min⁻¹) and β is the desorption constant

(g/mg) during any one experiment. To simplify the Elovich equation. Chien and Clayton (1980) assumed $\alpha\beta t > t$ and by applying boundary conditions $q_t = 0$ at t = 0 and $q_t = q_t$ at t = t Eq.(11) becomes:

$$q_t = 1/\beta \ln (\alpha \beta) + 1/\beta \ln t \dots (12)$$

If MB dye adsorption fits with the Elovich model, a plot of qt vs. ln(t) should yield a linear relationship with a slope of $(1/\beta)$ and an intercept of $(1/\beta)\ln(\alpha\beta)$. The Elovich model parameters α , β , and correlation coefficient (γ) are summarized in table 5. The experimental data such as the initial adsorption rate (α) adsorption constant (β) correlation the co-efficient calculated from this model indicates that the adsorption initial (α) increases temperature similar to that of initial adsorption rate (h) in pseudo-second-order kinetics models. This may be due to increase the pore or active site on the AAVNS adsorbent.

The intra particle diffusion model

The intra-particle diffusion model used here refers to the theory proposed by Weber and Morris³¹ based on the following equation for the rate constant:

$$q_t = k_{id} t^{(1/2)} + C....(13)$$

Where k_{id} is the intra-particle diffusion rate constant (mg/g/min) and C is the constant. If the rate limiting step is intra-particle diffusion, then the graph drawn between (q_t) (mg/g) verses square root of the contact time (t^{1/2}) should yield a straight line passing through the origin. The slope give the value of the intra-particle diffusion coefficient (k_{id}) and correlation coefficient (γ) indicate the fitness of this model. The value of C gives an idea about the thickness of the boundary layer. From these data the

intercept value indicate that the line were not passing through origin, there are some other process affect the adsorption. But the correlation coefficient (γ) value is very high, so that the intra-particle diffusion takes place along with other process that may affect the adsorption. The values are given in table 5.

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